

GLEANER®



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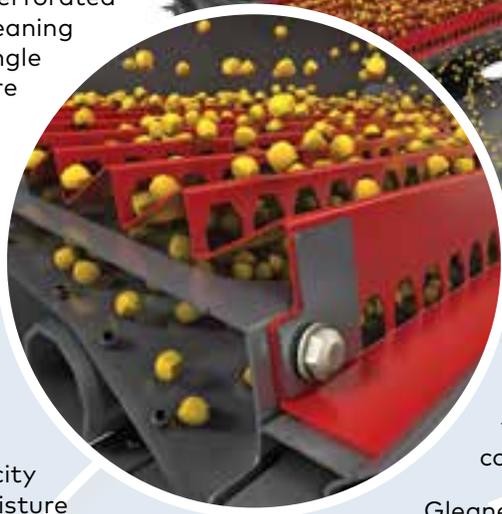
TRIBUTE TO A LOYAL GLEANER CUSTOM HARVESTER **PAGE 7**

Gleaner an AE-50 award winner once again



Gleaner continues to be recognized for its technological advancements by the prestigious ASABE (American Society of Agricultural and Biological Engineering) as one of the world's top 50 engineering advancements in 2015 for its perforated cascade pan, that is standard on all 2015 model year Gleaner S8 Series combines.

The 2015 Gleaner combines have increased shoe capacity with a new perforated cascade pan in the front of the cleaning shoe that is slanted at a 6 degree angle providing an additional 992 square inches of pneumatic cleaning area without adding any additional weight to the combine. This provides additional cleaning capacity and allows high moisture crops such as high moisture corn to fall through sooner, after coming through the exclusive accelerator rolls, and reach the sieve and clean grain cross auger faster.



This design increases the capacity by approximately 10% in high moisture conditions. In addition, the air duct has been moved forward 1.5 inches to redirect air to the crop that is falling through this area to the sieve and clean grain cross auger. The entire cleaning shoe is now pneumatic and provides a 12.8% increase in measurable shoe area to 8,721 square inches. This also improves hillside operation and capacity in high-moisture crops. This larger pneumatic shoe represents one of the largest pneumatic cleaning areas on any Class 6, Class 7 or Class 8 rotary combine in the industry, and is larger than John Deere's cleaning shoe area of 8,711

square inches on their largest model S680 and S690 combines.

Gleaner is the first AGCO brand to win (2) AE-50 awards in a row with three AE-50 awards out of the last four years going to Gleaner.

Previous awards have been won for the Gleaner S88 combine, the very first Class 8 transverse rotary machine in 2014, as well as the SmartCooling™ reversing and variable pitch cooling fan. SmartCooling eliminates the need to clean out the radiator, and utilizes unique software that optimizes cooling fan efficiency and reduces fuel and power requirements.

Getting better performance in soybeans and canola

In the last several years, crop densities and yields have continued to increase, as evidenced in the 2014 harvest. Gleaner continues to find ways to help our customers better react to these changing conditions.

In the near future, Gleaner will be releasing sweep mounts that will be installed on the rotor from the factory. Nine angled sweeps can be installed as a field installed option. With the mounts installed and available from the factory, this will allow AGCO to balance the rotor with the mounts installed. The sweeps are already available through AGCO Parts. The sweep part number for the S-Series machines is **Part #SBA0913**. Once the mounts are installed on your machine, the angled sweeps can be purchased individually.

The sweep has proven beneficial in heavy canola, high density spring wheat, and in high density green stem soybeans, where the stirring action of the sweep allows the crop to get out earlier to reduce potential for rotor loss in this condition. The mounts are installed from the separator side moving toward the threshing side. We have received favorable feedback from a number of dealers and customers who evaluated their performance last harvest in soybeans and canola. Stay tuned for more information as we begin to see it appear on future combine production. Meanwhile many dealers in the corn soybean areas are already aware of the mounts and can install this optional kit on to all S-Series machines if you have some interest.



◀ SBA0913 SWEEP



Manitoba customers optimizing capacity in canola with feeder house update

Last September, Gleaner engineering had a chance to observe a new feeder house enhancement that could increase feeder house capacity in heavy, high density canola and provide a solution to achieve a smoother natural crop flow and reduce any chance of potential plugging. The enhancement was installed on Manitoba farmer, Dennis Darling's Gleaner S77 combine after Mr. Darling had experienced plugging in heavy high density canola. Wedging of the crop was causing extreme pressure on the feeder house runners and torque tube. This caused the clutch to slip from the excess drag from the chain and compression of crop over a distance, thus requiring increased horsepower.

This does allow the chain to be forced into the root of the sprocket to prevent potential jumping of the teeth. This proposed enhancement that has raised the runners and tube, lowers the power required by the clutch due to less drag, and does not create a wedge anymore with the stationary members.

Even though the distance from the sprocket to the lower floor is the same, the rotation of the shaft with minimum crop travel distance, negates this, and provides better control of the crop as you feed to the rear chain. Larger clumps of material that come through from time to time, can be broken up easier, and

provide a smoother transition of the material to the rear feed chain. This allows the crop to be compressed at the rotating member, for good transfer to the rear feed conveyor. This makes a significant difference in evening out crop flow in these conditions.

By incorporating this feeder house change into Dennis Darling's machine, a difference in throughput capacity was noticed. This change minimized any potential for plugging for the remainder of his canola harvest versus what he experienced prior, despite the high density, gnarly crop condition. He was able to run his machine faster, without slowdown and stopping.

This confidence level has resulted in providing some feeder house enhancement instructions for upgrading existing R-Series and S-Series machines with this capacity enhancement in the field. Ag West, our Gleaner dealer in Portage La Prairie, Manitoba has converted (7) machines over the winter, to optimize feeder house capacity for customers in his area. Gleaner dealers who are interested, can find the instructions and information in Source as a Knowledge Object. More dealers will be installing this in some customer machines during 2015, and we will be providing more information on the feeder house capacity boost in canola in the months ahead and in future publications of the newsletter.

Performance and reliability improvements for 2014 S8 owners

In the next couple of weeks, all 2014 Gleaner S8 owners (S68/S78/S88), will receive a letter and DVD from me that will be personally delivered from your Gleaner dealer representative, telling you about some new updated enhancements and improvements to your 2014 S8 combine, that will be completed prior to the harvest season in all areas of North America. Some of the changes will include new engine software and SmartCooling™ optimization software, as well as several other changes that will make a significant impact on performance and reliability of your S8 Series

combine. These changes will be implemented on all 2015 S8 machines. This is our commitment to making your Gleaner S8 Series the most efficient and productive machine on the market today.



Gleaner clinics held in Hesston, Kansas

92 customers and their dealers from Kansas attended a Gleaner S7 and S8 Series Customer Clinic on April 7, 8, and 9, 2015 in Hesston, Kansas. These clinics covered new combine features and improvements, settings and adjustments, machine and DynaFlex™ draper header calibrations, and much more over a one day session.

Comments from our dealers indicated that our training gets better and better every year with more knowledge shared with our Gleaner owners to make them more proficient. Thanks to the efforts of AGCO trainers, Brent Kvasnicka and Todd Davis for making the training much more interactive and informative with the customers this year. The concave leveling, EIP Navigation and calibration of functions, and AHHC calibrations, were the highlight of the training.

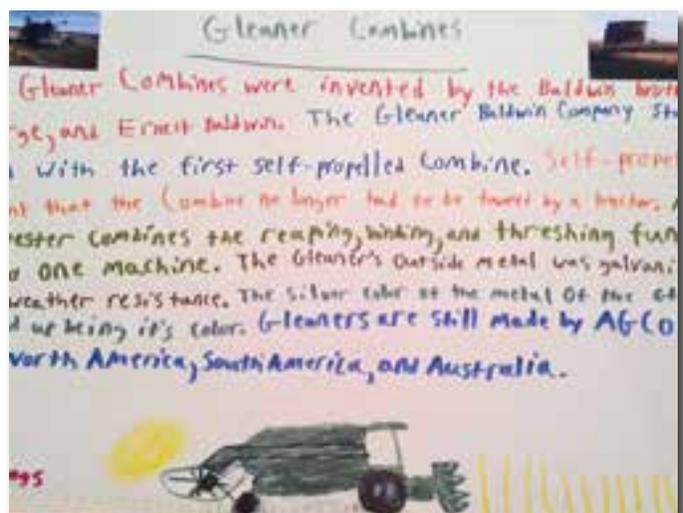
Gleaner started the Customer Clinics in 2011 and this is our 5th year of training customers both in Hesston and in regional locations across North America. This year,



we will be holding many of the clinics at dealerships, bringing it closer to our customers. We are still planning to have Gleaner clinics in a few locations that will be announced at a later date this summer. We will let everyone know soon enough to get registered for these events with your dealers.

Tyler Cummings' 4th grade project

Tyler Cummings is the son of a Gleaner owner who is a customer of Mayer Farm Equipment in Jeffersonville, Ohio. Tyler is in the 4th grade, and he had to think of a school project to do and the topic was to be the history of something. He decided to tell about the history of the Gleaner combine. The rest is his story and for a 4th grader, this is impressive. According to our AGCO Account manager, Allene Hagen, "if he doesn't get an A on his project, I will stop paying my taxes." Since it's tax season, I hope Tyler got an A. Congratulations, Tyler on a project well done.





► DARYL WAGNER AND HIS GRANDSON, BRADY.

Tribute to a loyal Gleaner custom harvester

On Thursday evening, January 29, 2015 at the U.S. Custom Harvesters Convention in Grand Island, Nebraska, I had the pleasure of sitting at the front table with Daryl Wagner and his family, who is a loyal Gleaner custom harvester. That evening, he was one of (5) custom harvesters that was inducted into the U.S. Custom Harvester's Hall of Fame—an incredible honor. I have known Daryl Wagner and his family for many years and I consider him a great custom harvester as well as a dear friend. Besides being meticulous

about the job he did for his customers, Daryl is a true gentleman and great husband, father, and grandfather. I believe the true measurement of a man, is what he has done in his life to make a difference for everyone that comes in contact with him. Daryl is battling colon cancer and he seems to be winning the battle. Daryl Wagner is truly a part of the Gleaner family but he is also a part of my family, and I am proud to call him my friend. Congratulations on your Hall of Fame induction and get well soon.

National Farm Machinery Show a great success

Farmers from all over North America attended the NFMS and Tractor Pull on February 11-14, 2015 with one of the largest attendances in recent years. Gleaner featured the Gleaner S88 combine and 40' DynaFlex™ draper header, but that wasn't all that was featured. The AE50 award winning perforated cascade pan was also on display with other components of the Gleaner S8 Series and that stole the show. Lines of farmers got in close to the display to hear why Gleaner had the largest pneumatic cleaning shoe in the industry. A 70" large flat screen monitor showed the 2014 Roadshow video, 2015 Feature Preview video, and an inside look at the new perforated cascade pan in high moisture corn and its incredible ability to clean out in these conditions. The videos are available on GleanerCombines.com under 2014 Roadshow.





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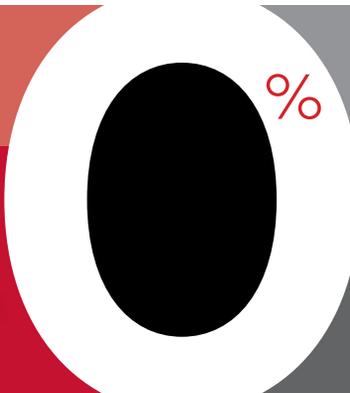


Visit your Gleaner dealer to get the latest S8 Series brochure.



12 months
on 2015 S8 Series
combines *

18 months
on 2014 and prior
S8 Series or S7
Series combines **



Visit your Gleaner dealer to get our guide on owning a pre-owned Gleaner.

36 months
2012 MY and
newer pre-
owned combines
and headers†

24 months
2005 MY - 2011 MY
pre-owned combines
and headers‡

There has never been a better time to purchase a new or pre-owned Gleaner S7 or S8 Series combine

(Between now and June 30, 2015, represents a great time of the year to take advantage of Gleaner new and previously owned combine programs)

Visit your Gleaner dealer to find out about these other great programs:

1999 MY – 2004 MY pre-owned combines and headers – 0% Interest for 12 months, followed by AGCO Finance standard rate for 48 months

2009 & Newer Gleaner pre-owned combines – 0% for 18 months, followed by AGCO Finance standard rate for 54 months plus Gleaner SmartCooling™ Kit (catalogue # 700957916G)

0% for 12 months, followed by AGCO Finance standard rate for 60 months plus one year; 300 hour AGCO Protection™ Extended Service Coverage(ESC)

* 0% for 12 months followed by AGCO Finance Standard rate for 60 months (72 months maximum term). ** 0% for 18 months followed by AGCO Finance Standard rate for 54 months (72 months maximum term). † 0% Interest for 36 months, followed by AGCO Finance standard rate for 36 months (72 month maximum term) ‡ 0% Interest for 24 months, followed by AGCO Finance standard rate for 48 months (72 month maximum term)

On select models with approved credit from AGCO Finance, LLC. Down payment required. Attachments included in program offer, but sold separately. Contact your participating dealer for more details. Offer expires June 30, 2015 and may be subject to change without notice.

We are happy to send you the Gleaner newsletter, but if you wish not to receive it, call us at



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